Cura Setup for Flashforge Guider IIs

Step 1: Launch Cura

Step 2: Add Your 3D Printer

2.1 Option 1: Settings -> Printer -> Add Printer



Option 2: On the main interface, click the Printer section, then click Add printer in the dropdown.



2.2 On the pop-up window, please find Flashforge in the left list, then fill in your Printer name on the right. Click *Add* to proceed.

		PREPARE PREVIEW MONITOR		Marketplace :::
Dreamer NX	Add Printer Add	l a printer	X Standard Quality - 0.2	20% 🔛 Off 💆 On
	Add a networked printer		*	
	Add a non-networked printer		~	
	Fargo Additive Manufacturing Equipment 3D, LLC Farm3D LLC Felix	Dreamer NX Manufacturer Flashforge Profile author Floan		
	Flashforge Dreamer NX	Prister name your prister		
	 Flying Bear 			
	Foehnsturm Folger Tech			*英*
	Fracktal Formet Parent			**
	Cancel		bbA	

2.3 On the Machine Settings window, kindly fill in the *Printer* spec as suggested in the red. Switch to *Extruder 1* to confirm the extruder setting as suggested in the red. Then click *Next* to proceed.

Guider IIs	Generic PLA 0.4mm Nozzle			~	Standard Qu	ality - 0.2mm 🛛 🕅	20% 🙆 Off 🛓 On
	G Add Printer				×		
		Machin	e Settings				
	Guider IIs						
	Pris	ter	Extruder	1			
	Printer Settings		Printhead Settings				
	X (Width)	280.0 mm	Xmin	-20	mm		
	Y (Depth)	250.0 mm	Y min	-10	mm		
	Z (Height)	300.0 mm	X max	10	mm		
	Build plate shape	Rectangular 🗸	Y max	10	mm		
	Origin at center	•	Gantry Height	300.0	mm		
	Heated bed	•	Number of Extruders	1	~		
	Heated build volume		Apply Extruder offsets to GCode	•			
	G-code flavor	Marlin 🗸					
	Start G-code		End G-code				
	G28	•	M104 S0 T0		•		
					Next		
					_		

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Printer Setting	Printhead Setting		
X (Width) 280.0	X min -20		
Y (Depth) 250.0	Y min -10		
Z (Height) 300.0	X max 10		
Build plate shape: Rectangular	Y max 10		
Original at Center 🧹	Gantry Height 300.0		
Hotend bed 🗸	Number of Extruders 1		
G-code flavor Marlin	Apply Extruder offsets to GCode 🧹		

Start G-code: End G-code:

G28	M104 S0 T0
M132 X Y Z A B	M140 S0 T0
G1 Z50.000 F420	G162 Z F1800
G161 X Y F3300	G28 X Y
M7 T0	M132 X Y A B
М6 ТО	M652
M651 S255	G91
	M18

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Ultimaker Cura	PREPARE PREVIEW MONITOR		Marketplace Sign in
Guider IIs	O Generic PLA	Standard Quality - 0.2mm	🔀 20% 🏠 Off 📥 On 🗸
	Comparison Nature Add Private Add Private	X	

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Nozzle Settings
Compatible material diameter 1.75
Nozzle offset X 0.0
Nozzle offset Y 0.0
Cooling fan number 0

Step 3: Select Nozzle Size

Once the printer is added, you may go to Settings -> Extruder 1 -> Nozzle Size to select your printer's nozzle size as 0.4mm.



Step 4: You may now create new project and start slicing

Hope this helps. If you need any assistance on slicing or printing, Flashforge's dedicated support team is only an email away. Feel free to drop us a line at support@flashforge.com .