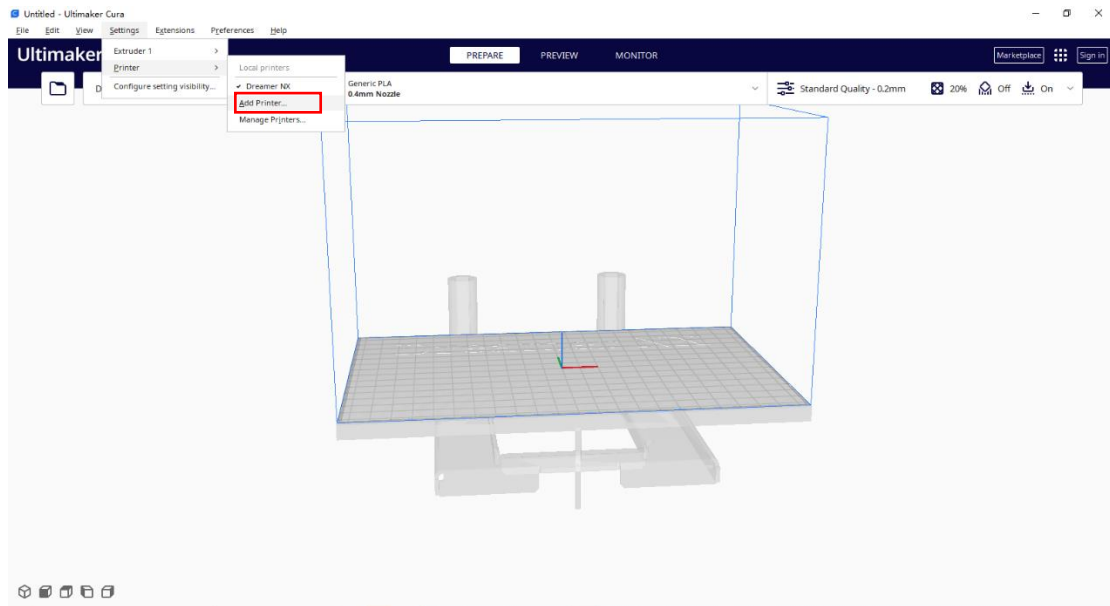


Cura Setup for Flashforge Adventurer 4 Series

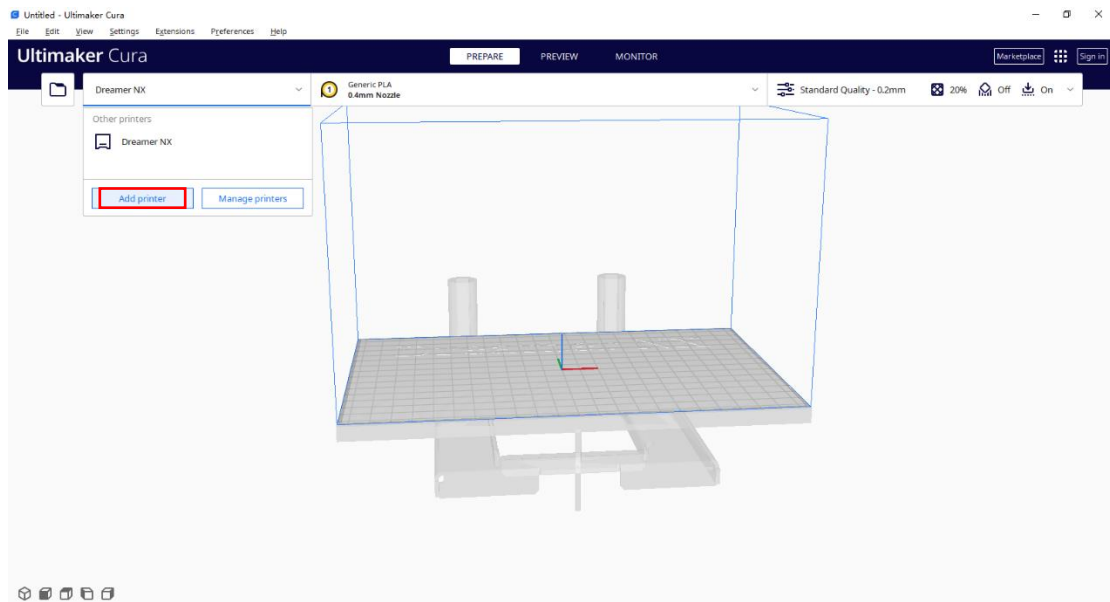
Step 1: Launch Cura

Step 2: Add Your 3D Printer

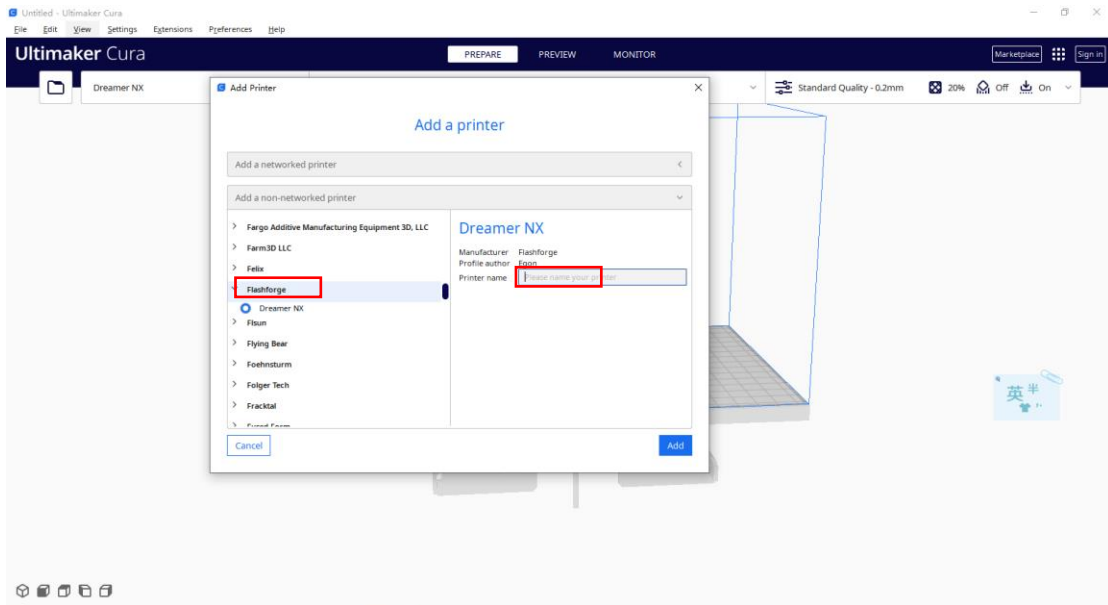
2.1 Option 1: Settings -> Printer -> Add Printer



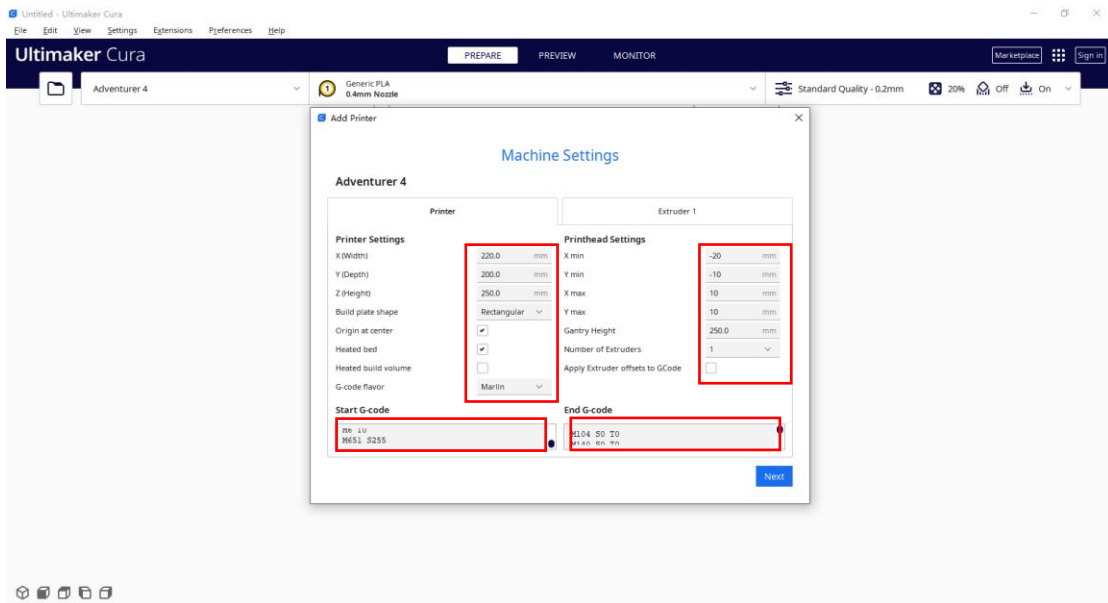
Option 2: On the main interface, click the Printer section, then click Add printer in the dropdown.



2.2 On the pop-up window, please find Flashforge in the left list, then fill in your Printer name on the right. Click Add to proceed.



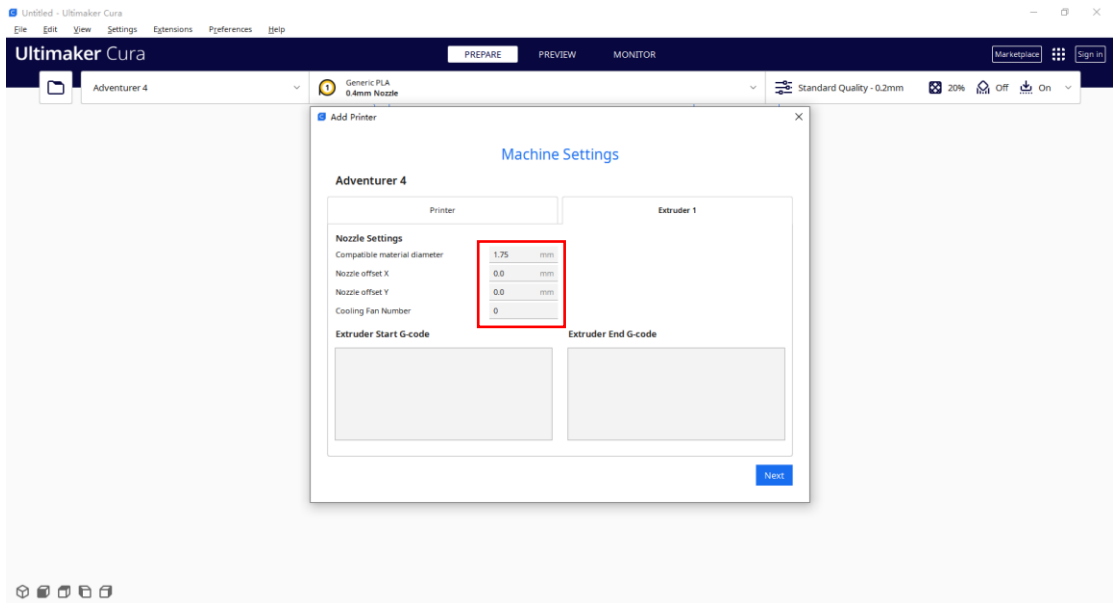
2.3 On the Machine Settings window, kindly fill in the **Printer** spec as suggested in the red. Switch to **Extruder 1** to confirm the extruder setting as suggested in the red. Then click *Next* to proceed.



Printer Setting	Printhead Setting
X (Width) 220.0	X min -20
Y (Depth) 200.0	Y min -10
Z (Height) 250.0	X max 10
Build plate shape: Rectangular	Y max 10
Original at Center <input checked="" type="checkbox"/>	Gantry Height 250.0
Hotend bed <input checked="" type="checkbox"/>	Number of Extruders 1
G-code flavor Marlin	

Start G-code:	End G-code:
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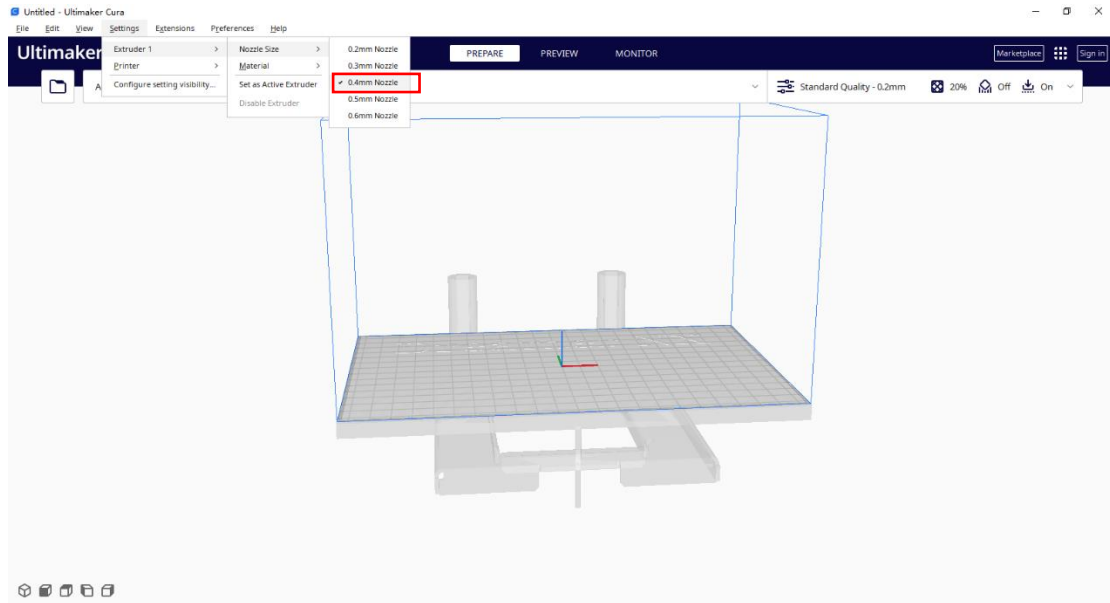
G28 M132 X Y Z A B G1 Z50.000 F420 G161 X Y F3300 M7 T0 M6 T0 M651 S255	M104 S0 T0 M140 S0 T0 G162 Z F1800 G28 X Y M132 X Y A B M652 G91 M18
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Nozzle Settings
Compatible material diameter 1.75
Nozzle offset X 0.0
Nozzle offset Y 0.0
Cooling fan number 0

Step 3: Select Nozzle Size

Once the printer is added, you may go to Settings -> Extruder 1 -> Nozzle Size to select your printer's nozzle size as 0.4mm.



Step 4: You may now create new project and start slicing

Hope this helps. If you need any assistance on slicing or printing, Flashforge's dedicated support team is only an email away. Feel free to drop us a line at support@flashforge.com.